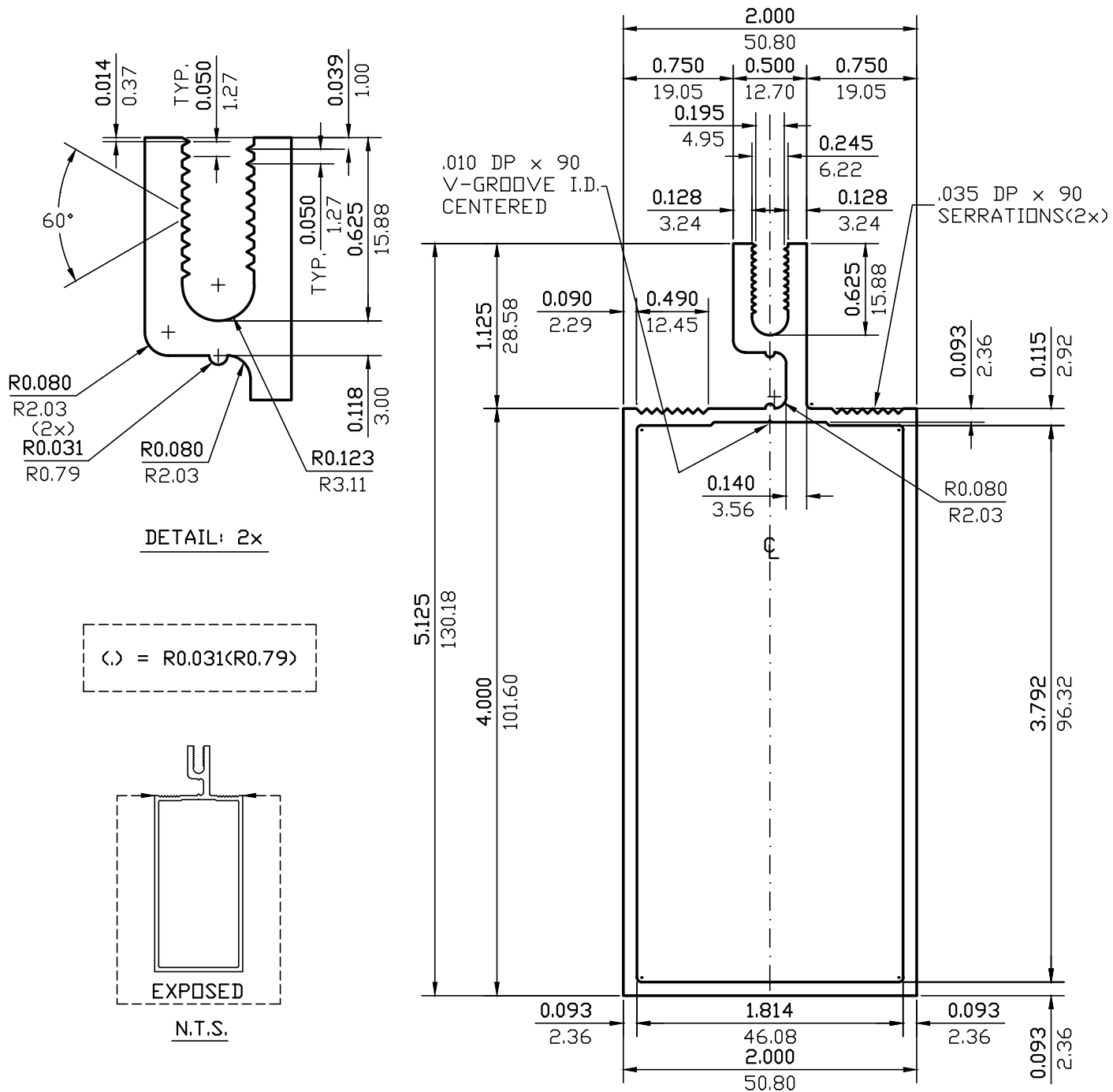


CUSTOMER PART No.	CUSTOMER	CAN ART OPEN	DIE No.	EH10657
DESCRIPTION			PROPOSAL No.	H-9194
			4" CURTAIN WALL FRAME	

NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.



WALL THICKNESS 0.093(2.36) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY		
EST.AREA	1.377	IN. ²	EST.AREA 889	MM. ²	
EST.WT.	1.625	LBS./FT.	EST.WT. 2.419	KG/M.	
EST.PER.	28.209	IN.	EST.PER. 716.5	MM.	
OUT PER.	17.024	IN.	OUT PER. 432.4	MM.	
C.C.D.	5.340	IN.	C.C.D. 136	MM.	
FACTOR	17	FINISH	M/F	ALLOY & TEMP.	6063-T6
CKD BY		SCALE	1:1	DWN BY	C.P.
				DATE	09/29/99

CAN ART

85 PARKSHORE DRIVE
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ALUMINUM EXTRUSION INC.

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SIGNED: _____ DATE: _____