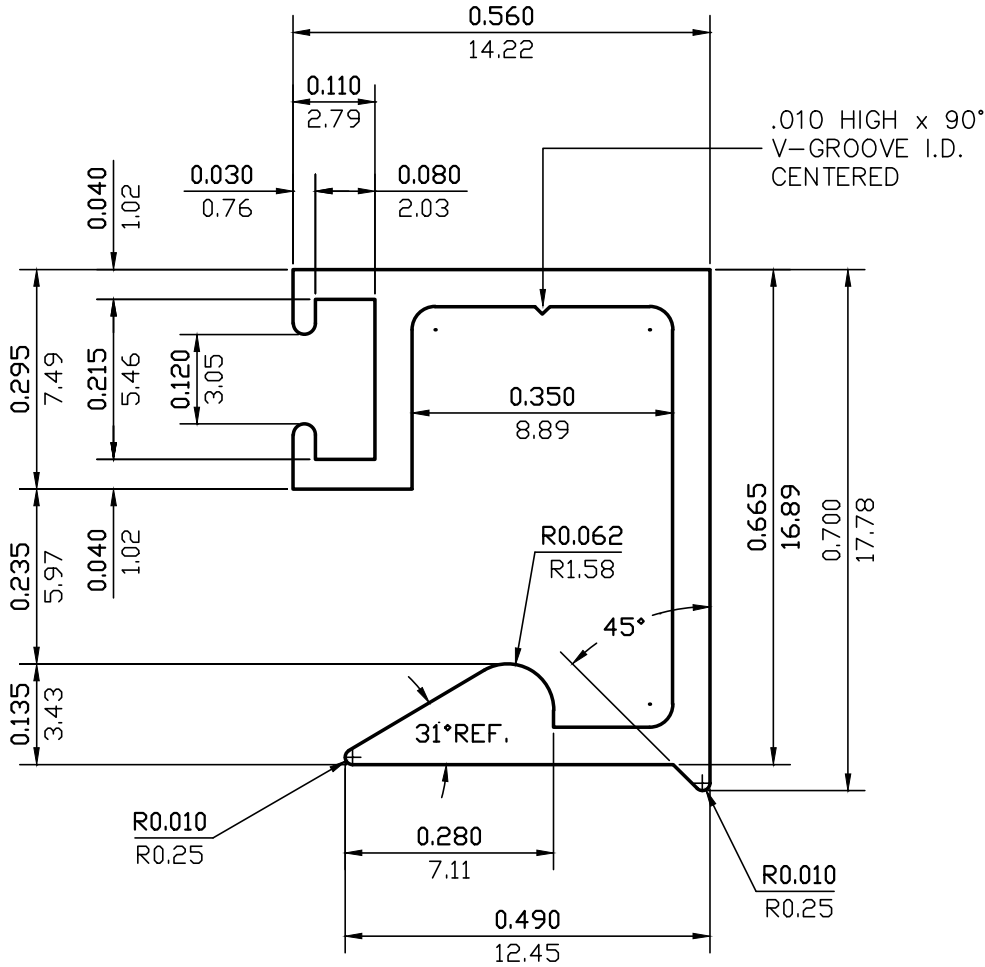
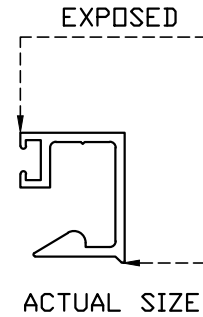


NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER	CAN ART OPEN	DIE No.	ES10109
DESCRIPTION			PROPOSAL No.	S-8183
SINGLE GLAZE STOP				



(.) = R0.031(R0.79)
UNMARKED = FULL



WALL THICKNESS 0.050(1.27) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST.AREA	0.112	IN. ²	EST.AREA 72.060
EST.WT.	0.132	LBS/FT.	EST.WT. 0.196
EST.PER.	4.268	IN.	EST.PER. 108.409
OUT PER.		IN.	OUT PER.
C.C.D.	0.892	IN.	C.C.D. 22.657
FACTOR	32	FINISH	ANOD.
		ALLOY & TEMP.	6063-T6
CKD BY		SCALE	4:1
		DWN BY	C.P.
		DATE	11/17/98

CAN ART

ALUMINUM EXTRUSION INC.

428 JUTRAS DRIVE S.
WINDSOR, ONT. N8N 5C5
TEL. NO. (519) 727-4399
FAX NO. (519) 727-6434
E-MAIL: canart@canart.com

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SIGNED: _____ DATE: _____