

CUSTOMER PART No.

CUSTOMER

# CAN ART OPEN

DIE No.

ES09496

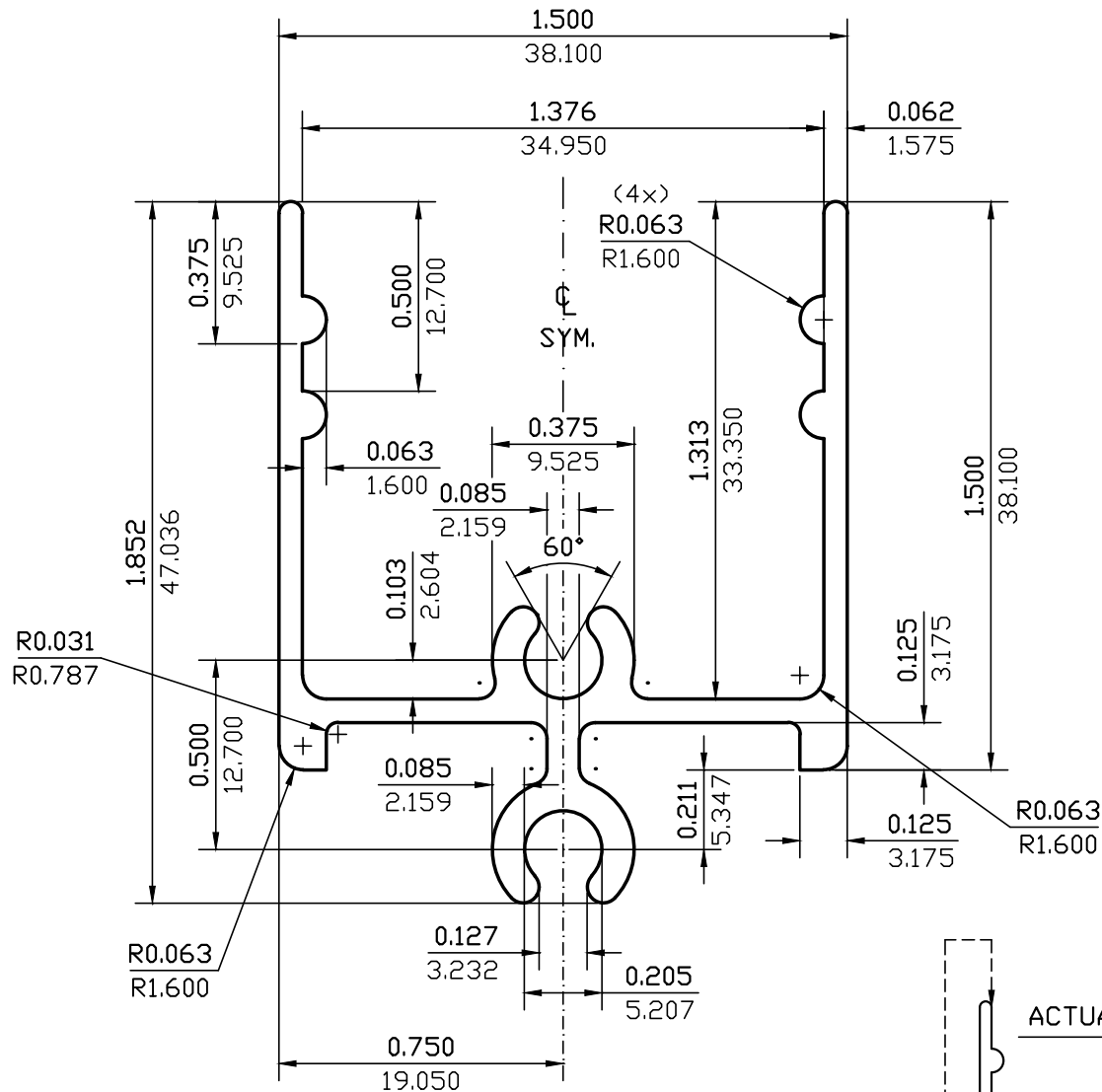
DESCRIPTION

TOP RAIL

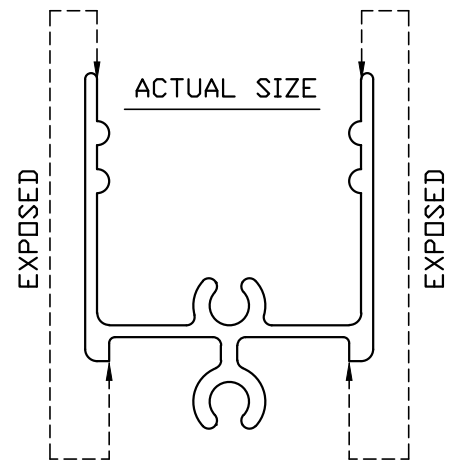
PROPOSAL No.

S-6109

NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.



(.) = R0.042(R1.07)  
UNMARKED = FULL



WALL THICKNESS 0.062(1.57) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST.AREA	0.434	IN. <sup>2</sup>	EST.AREA 280.070
EST.WT.	0.512	LBS/FT.	EST.WT. 0.762
EST.PER.	11.505	IN.	EST.PER. 292.223
OUT PER.		IN.	OUT PER.
C.C.D.	2.146	IN.	C.C.D. 55.000
FACTOR	22	FINISH	M/F
CKD BY		ALLOY & TEMP.	6063-T6
	SCALE 2:1	DWN BY	C.P.
		DATE	11/03/97

## CAN ART

ALUMINUM EXTRUSION INC.

428 JUTRAS DRIVE S.  
WINDSOR, ONT. N8N 5C5  
TEL. NO. (519) 727-4399  
FAX NO. (519) 727-6434  
E-MAIL: canart@canart.com

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. CAN ART ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT CAN ART ALUMINUM FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: \_\_\_\_\_ DATE: \_\_\_\_\_