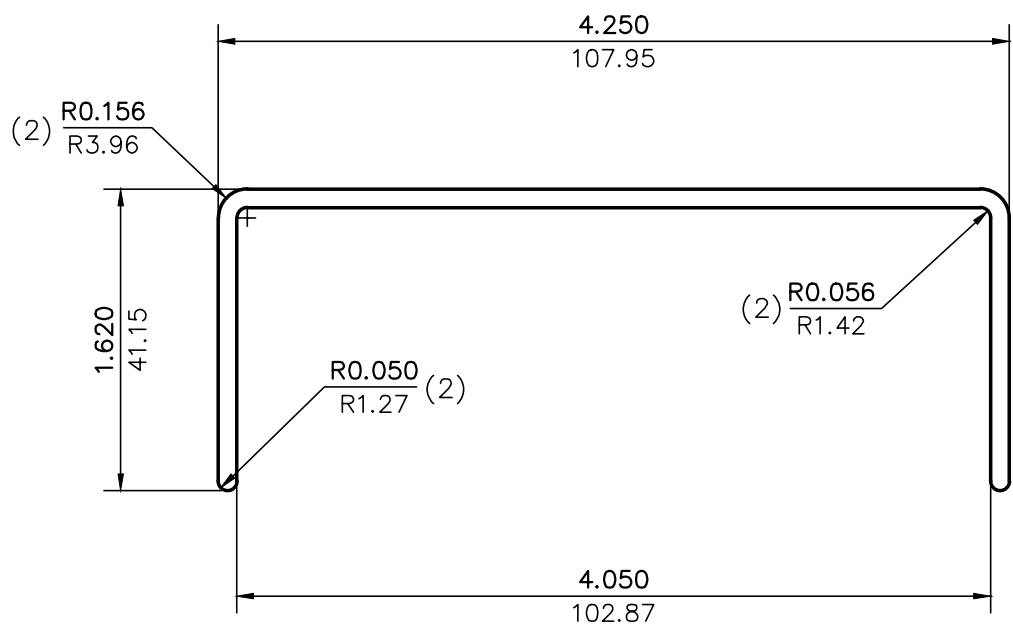


NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER	CAN ART OPEN	DIE No.	ES07673
DESCRIPTION			PROPOSAL No.	
4" CHANNEL			S-3234	



WALL THICKNESS 0.100 (2.54) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY		
EST.AREA	0.718	IN. ²	EST.AREA	463.087	MM. ²
EST.WT.	0.847	LBS/FT.	EST.WT.	1.260	KG/M.
EST.PER.	14.513	IN.	EST.PER.	368.619	MM.
OUT PER.		IN.	OUT PER.		MM.
C.C.D.	4.490	IN.	C.C.D.	114.048	MM.
FACTOR	17	FINISH	M/F	ALLOY & TEMP.	6063-T5
CKD BY		SCALE	1:1	DWN BY	C.P.
				DATE	09/17/93

CAN ART

85 PARKSHORE DRIVE
BRAMPTON, ONT L6T 5M1
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ALUMINUM EXTRUSION INC.

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SIGNED: _____ DATE: _____