

CUSTOMER PART No.

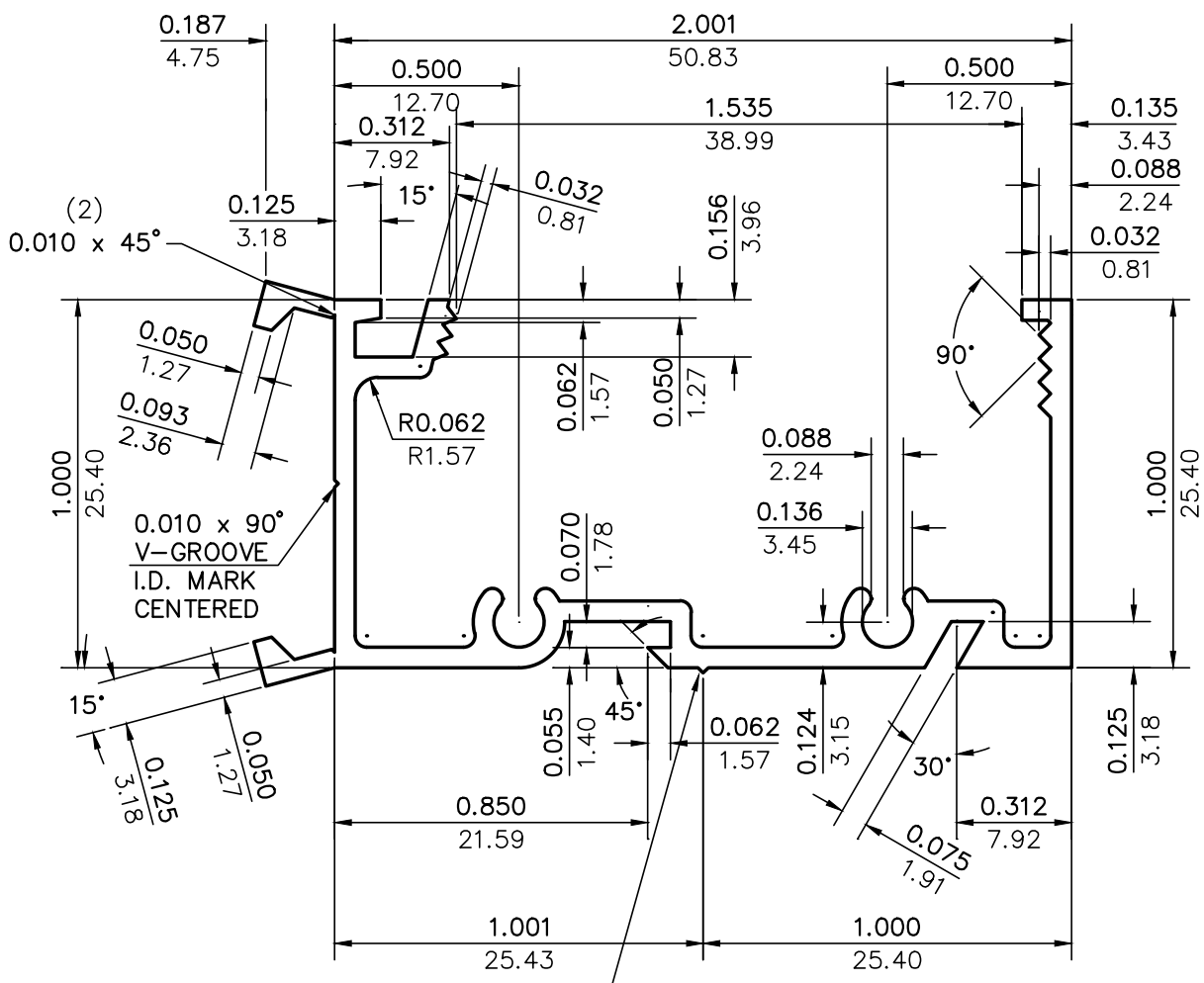
CUSTOMER **CAN ART OPEN**

DIE No. **ES07614**

DESCRIPTION **INTERIOR JAMB**

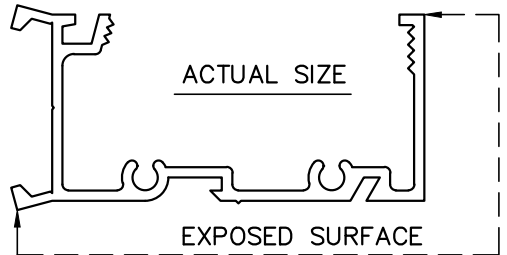
PROPOSAL No. **ES-7614**

NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.



NOTE:
 (.) = R0.031(0.79)
 UNMARKED R = FULL

0.014 DP x 90°
 V-RIB



WALL THICKNESS **0.056 (1.14)** EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST.AREA	0.344	in. ²	EST.AREA 221.988
EST.WT.	0.406	LBS/FT.	EST.WT. 0.604
EST.PER.	11.770	IN.	EST.PER. 298.956
OUT PER.		IN.	OUT PER.
C.C.D.	2.429	IN.	C.C.D. 61.691
FACTOR	29	FINISH	PAINT
		ALLOY & TEMP.	6063-T5
CKD BY		SCALE	2:1
		DWN BY	C.P.
		DATE	04/19/94

CAN ART

ALUMINUM EXTRUSION INC.

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SIGNED: _____ DATE: _____