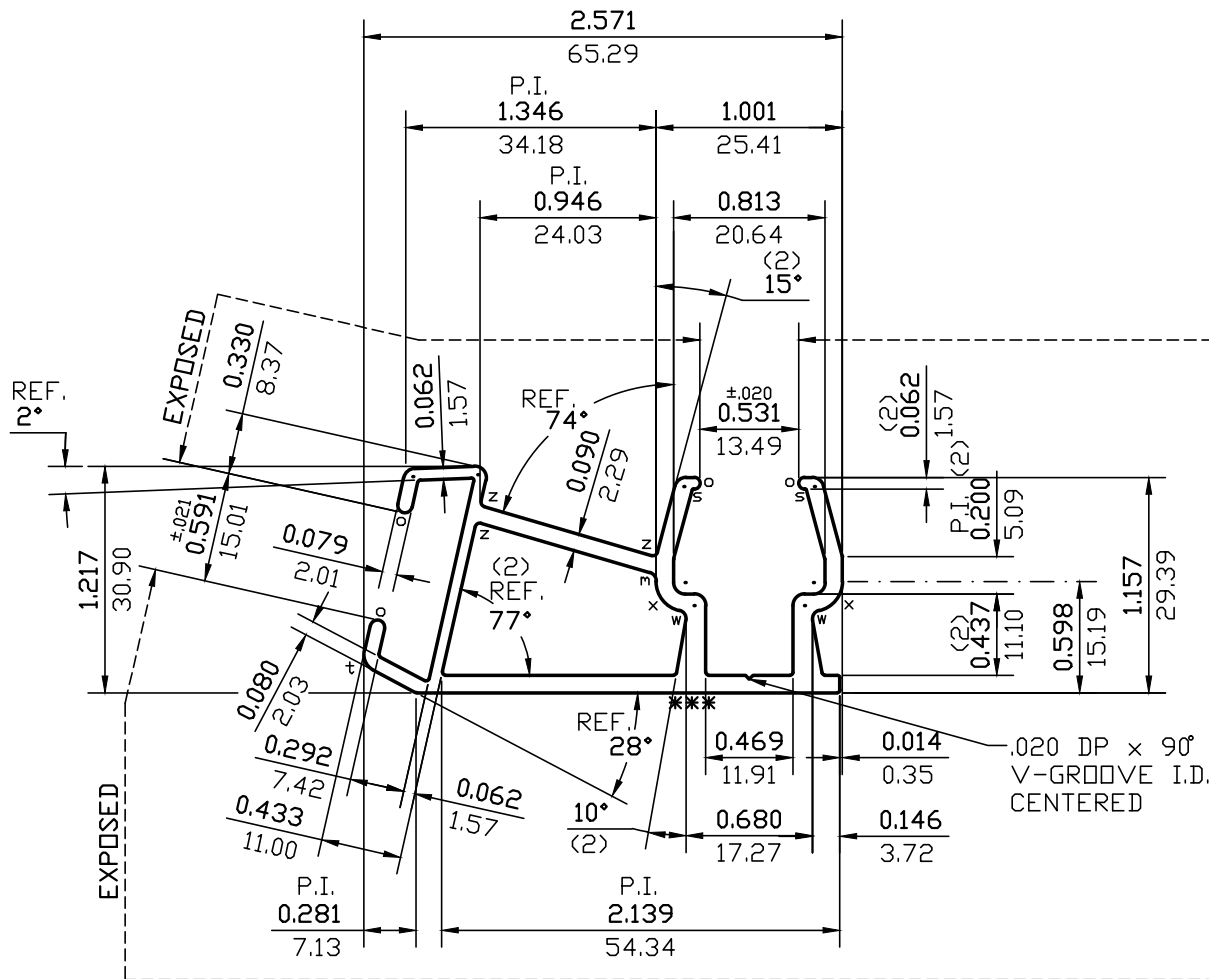


CUSTOMER CAN ART OPEN		DIE No. EH64073	REV. No. 1
DESCRIPTION VENT SILL BASE		CUSTOMER PART No.	QUOTE No. L13-0908
		PROPOSAL No. H-64380	



- (s) = R0.008(R0.20) (2)
- (z) = R0.025(R0.64) (3)
- (w) = R0.045(R1.14) (2)
- (m) = R0.049(R1.24) (1)
- (.) = R0.062(R1.57) (8)
- (t) = R0.095(R2.41) (1)
- (x) = R0.160(R4.06) (2)
- (o) = FULL R. (4)
- UNMARKED RAD. = R0.015(R0.38)

*** = SHADOW LINE MAY OCCUR.

NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

WALL THICKNESS 0.094 (2.39) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
09/18/2015	1	CHANGED TO CAN ART OPEN	J.T.
EST.AREA	0.698	in. ²	EST.AREA 450.367
EST.WT.	0.838	LBS/FT.	EST.WT. 1.247
EST.PER.	15.377	IN.	EST.PER. 390.588
OUT PER.	11.680	IN.	OUT PER. 296.7
C.C.D.	2.665	IN.	C.C.D. 67.689
FINISH	M/F	ALLOY	6063-T5
CKD BY	FACTOR 18	SCALE 1:1	DWN BY G.W. DATE 12/11/2013

CAN ART

428 JUTRAS DRIVE S.
WINDSOR, ON N8N 5C5
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ALUMINUM EXTRUSION INC.

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SIGNED: _____ DATE: _____